

THOMAS BELL-WRIGHT  
INTERNATIONAL CONSULTANTS

In accordance with UKAS accreditation to ISO/IEC 17065  
Certification is Hereby Granted

to

*Alucpanel Middle East LLC*

*National Industries Park, P.O. Box 18022,  
Dubai, United Arab Emirates*

for

**“Alucopanel® A1”**

**4 mm thick Aluminium Composite Material  
(BS EN 13501-1:2018 and ASTM D1929-16)**

which, subject to limitations described on the following pages and continued listing on [www.tbwcert.com](http://www.tbwcert.com) complies with Product Certification Scheme *SD03 Exterior Wall Assemblies, Curtain Walls, Building Materials, Products & Assemblies*

In witness whereof, this Certificate is issued this 30<sup>th</sup> day of September 2023



Sandy Dweik  
Sandy Dweik  
Chief Executive Officer

Nicholas Purcell  
Director of Certification

**Certificate Number: TBW0300647**

Initial registration: September 30, 2020      Issued: September 30, 2023  
File Name: XG146\_CRT\_SD03RX\_A1\_Issue2\_647\_(f)

Expiration: September 29, 2026  
Issue 2

This certificate and schedules are held in force by regular Factory Inspections by Thomas Bell-Wright International Consultants (TBWIC). Refer to [www.tbwcert.com](http://www.tbwcert.com) or contact TBWIC Certification Division to validate the current status of Certification. This certificate remains the property of Thomas Bell-Wright International Consultants, PO Box 26385, Dubai, UAE. Tel: +971 4 8215777, Email: [certification@bell-wright.com](mailto:certification@bell-wright.com)  
Web: [www.bell-wright.com](http://www.bell-wright.com)

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F 19 Scheme Certificate Issue 7 Issued Feb 2020

## “Alucopanel® A1” 4 mm thick Aluminium Composite Material

A. Certification is given for “Alucopanel® A1” 4 mm thick Aluminium Composite Material for Reaction to Fire classification according to BS EN 13501-1:2018 – “Fire Classification of construction products and building elements – Part 1: Classification using data from reaction to fire tests” and Reaction to Fire performance to test standard ASTM D1929-16 – “Standard Test Method for Determining Ignition Temperature of Plastics” for Spontaneous Ignition Temperature (SIT) & Flash Ignition Temperature (FIT), subject to the limitations stated herein. The summary of the scope of certification is stated below.

*Table 1. Summary of the Scope of Certification*

Product Name/Reference	Reaction to Fire Performance		Report References
	Result	Standard	
“Alucopanel® A1” 4 mm thick Aluminium Composite Material	A1	BS EN 13501-1:2018	UB032-4 Rev.0
	SIT: 525 °C FIT: 524 °C	ASTM D1929-16	UB031-2 Rev.0
3 mm thick core of “Alucopanel® A1” Aluminium Composite Panel	A1	BS EN 13501-1:2018	UB032-5 Rev.0
	SIT: >750 °C FIT: >750 °C	ASTM D1929-16	UB031-1 Rev.0

B. Readers of this document should be familiar with Reaction to Fire Testing and the requirements of ISO/IEC 17065:2012. The Certification will be listed on [www.tbwcert.com](http://www.tbwcert.com) while it remains current. This Certification is not valid if it is not so listed.

C. The product is approved based on TBWIC Product Certification Scheme SD03 Exterior Wall Assemblies, Curtain Walls, Building Materials, Products & Assemblies (Issue 11), which includes pre-test sampling, evidence of performance (under report reference(s) in Table 1), Technical Verification and Proof of Performance, compliance to Factory Production Control requirements and surveillance & Re-certification Inspection/Audits.

D. Limitations:

D.1. This Certification covers the specifications of the product(s) as tested and described in Section E.

D.2. The test standards covered under this Certification were used to measure the response of materials, products, or system assemblies to heat and flame under controlled conditions. The results described in each test report on its own shall not be used as the sole criteria for fire-hazard or fire-risk assessment of the materials, products, or system assemblies under actual fire conditions.

D.3. No variations are allowed in material composition and manufacturing process unless recognised and approved by this Certification.

D.4. This Certification pertains only to the product as tested. It does not extend to the construction build-up or assembly comprising the material.

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D.5. This Certification shall be limited to the colour range of the exterior PVDF coating listed in the manufacturer's colour chart (Reference: APL/CC001).

D.6. This Certification does not address the following:

- a. Measurement of heat transmission
- b. Effect of aggravated flame spread behaviour of an assembly resulting from the proximity of combustible walls and ceilings
- c. Classification or definition of material as non-combustible
- d. Any Resistance to Fire rating
- e. The toxicity level of smoke developed during combustion
- f. Fire propagation characteristics when tested as large-scale façade cladding assembly
- g. Fire performance of panels having perforations or discontinuous surface

#### E. Product Details

##### E.1. Product Description

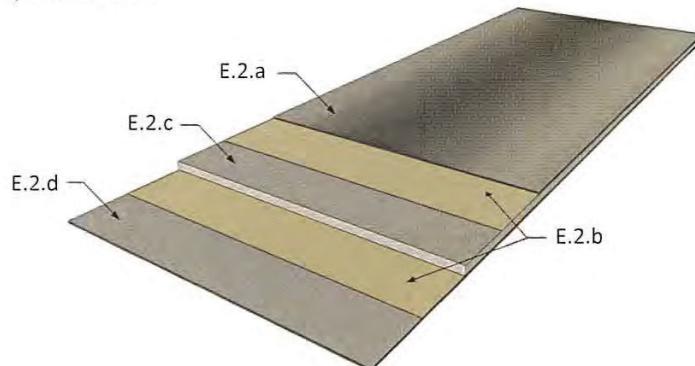
Reference: "Alucopanel® A1"

Description: Aluminium composite material with an inorganic modified mineral core

Panel Thickness:  $4.0 \pm 0.2$  mm

Weight Per Unit Area:  $7.8 \pm 0.5$  kg/m<sup>2</sup>

##### E.2. Product Component Details



**Figure 1. Aluminium Composite Panel - Typical details**

###### a. Exterior Facing (Top Skin)

Material: Aluminium, Alloy 3105-H16

Thickness:  $0.5 \pm 0.02$  mm

Coating Type: Polyvinylidene Fluoride (PVDF)

Coating Thickness: 25-27 microns

###### b. Adhesive

Material: Polyethylene-based film

Thickness:  $30 \pm 2$  microns

Density:  $920 \pm 10$  kg/m<sup>3</sup>

###### c. Core

Material: Inorganic modified mineral core

Thickness:  $3 \pm 0.1$  mm

Density: 1600-1900 kg/m<sup>3</sup>

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d. Interior Facing (Bottom Skin)  
Material: Aluminium, Alloy 3105-H16  
Thickness: 0.5 ± 0.02 mm  
Coating type: Polyester (PE)  
Coating thickness: 5-7 microns

F. Approved Manufacturing Location

Sublease Plot # TP010105B,  
National Industries Park,  
P.O. Box 18022, Dubai,  
United Arab Emirates

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